

OC-11

1K High Build Primer Surfacer (Aerosol)

SXA3

SXA3 is a light gray, 1K primer surfacer designed to provide fast builds with a minimum amount of coats. Packaged in a 20 ounce aerosol, the primer provides excellent adhesion and color hold out properties.



| Features | Required Products | |
|--|---|--|
| Fast dryingGood filling qualities | SXA3 1K High Build Primer Surfacer Compatible Products | |
| Advantages | | |
| Quicker sanding Less coats required | • Recommended PPG brand undercoats, topcoats and clears | |
| | Compatible Substrates | |
| Benefits | Properly prepared painted surfaces | |
| Better productivity | Properly treated and primed steel, aluminum and fiberglass. | |

· Material savings

Surface Preparation

Proper preparation is critical to the success of any repair. Care must be taken to achieve a satisfactory result

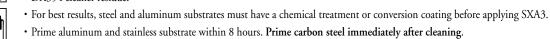
• Sand old finishes with 320-400 grit dry by hand or machine or 600 grit wet.



ACRYLI-CLEAN® Wax and Grease Remover or DX394 1.4 Low VOC Cleaner. • Finish sand the repair area with 180 grit or finer sandpaper.



• Re-clean with SX1005, DX330 or DX394. If using DX394, final wipe with a clean damp cloth to remove any DX394 cleaner residue.



• Prime aluminum and stainless substrate within 8 hours. Prime carbon steel immediately after cleaning.

• Wash the area to be painted with soap and water, then clean with SX1005 0.4 VOC Wax and Grease Remover or DX330



| Mixing: | | SXA3 is a ready-to-spray aerosol. Agitate thoroughly! Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C). | | |
|-------------------------------|--|--|--|--|
| Application and Dry Times: | | compliant with VOC regulations in your | 1 – 3 coats 10 minutes @ 70°F (21°C) 30 minutes at 70°F (21°C) button with a twisting motion and clean with material area. Do not stick pin or other object into can. Gently replace | |
| Technical Data: | | spray button with top of can and spray button Color | Gray | |
| | | Aerosol Coating Category: | Auto Body Primer | |
| | | Aerosol Category Reactivity Limit: | 1.55 | |
| | | Package VOC (lbs/gal) | 4.50 | |
| | | Total Solids by Weight | 27.3% | |
| | | Total Solids by Volume | 13.2% | |
| | | Sq. Ft. Coverage/US Gal. (1 mil 100% transfer efficiency) | 210 | |
| | | Recommended Dry film | 2 – 4 mil | |
| Important: | Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions. Tips: • Do spray product in properly vented areas. | | | |
| | • Do use the appropriate NIOSH/MSHA respirator. Consult product label for details. | | | |
| | • Do shake for one minute after mixing ball rattles and spray a small area to test product before starting the job. | | | |
| | • Do turn the container over and spray to clear the nozzle after spraying is completed. | | | |
| | Precautions: | | | |
| | • Do not leave or store containers in direct sunlight. Normal storage temperature is 50°F – 100°F (50°C – 38°C). | | | |
| | • Do not incinerate container, contents under pressure. | | | |

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