

1K High Build Primer Surfacer (Aerosol)

SXA3

SXA3 is a light gray, 1K primer surfacer designed to provide fast builds with a minimum amount of coats. Packaged in a 20 ounce aerosol, the primer provides excellent adhesion and color hold out properties.



Features

- Fast drying
- Good filling qualities

Advantages

- Quicker sanding
- Less coats required

Benefits

- Better productivity
- Material savings

Required Products

- SXA3 1K High Build Primer Surfacer

Compatible Products

- Recommended PPG brand undercoats, topcoats and clears

Compatible Substrates

- Properly prepared painted surfaces
- Properly treated and primed steel, aluminum and fiberglass.

Surface Preparation

Proper preparation is critical to the success of any repair. Care must be taken to achieve a satisfactory result



- Wash the area to be painted with soap and water, then clean with SX1005 0.4 VOC Wax and Grease Remover or DX330 ACRYLI-CLEAN® Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.



- Finish sand the repair area with 180 grit or finer sandpaper.
- Sand old finishes with 320-400 grit dry by hand or machine or 600 grit wet.
- Re-clean with SX1005, DX330 or DX394. If using DX394, final wipe with a clean damp cloth to remove any DX394 cleaner residue.



- For best results, steel and aluminum substrates must have a chemical treatment or conversion coating before applying SXA3.
- Prime aluminum and stainless substrate within 8 hours. **Prime carbon steel immediately after cleaning.**

Directions for Use

Mixing:



SXA3 is a ready-to-spray aerosol.

Agitate thoroughly! Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C).

Application and Dry Times:



Apply	1 – 3 coats
Between Coats	10 minutes @ 70°F (21°C)
Dry to Sand	30 minutes at 70°F (21°C)

Note: *If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.*

Technical Data:

Color	Gray
Aerosol Coating Category:	Auto Body Primer
Aerosol Category Reactivity Limit:	1.55
Package VOC (lbs/gal)	4.50
Total Solids by Weight	27.3%
Total Solids by Volume	13.2%
Sq. Ft. Coverage/US Gal. (1 mil 100% transfer efficiency)	210
Recommended Dry film	2 – 4 mil

Important:

Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Tips:

- Do spray product in properly vented areas.
- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do shake for one minute after mixing ball rattles and spray a small area to test product before starting the job.
- Do turn the container over and spray to clear the nozzle after spraying is completed.

Precautions:

- Do not leave or store containers in direct sunlight. Normal storage temperature is 50°F – 100°F (50°C – 38°C).
- Do not incinerate container, contents under pressure.

See material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434 -4515. IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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